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For any related products not listed here or for enquiries on bulk purchases, please contact our office.

**We now accept all major credit cards and LASER cards**



All prices are ex. Stores, and exclude VAT at the current rate.  
 Nationwide deliveries arranged, including C.O.D.  
 Credit Cards Accepted  
 Prices subject to change without notice.  
 Terms and conditions of trade available on request.  
 Discounts apply for bulk purchases.

# Glassfibre Reinforcements

	1 m <sup>2</sup>	1kg	<10 kgs	> 10 kgs	Full Roll
----- € per kg -----					
<b>Chopped Strand Mat - 450g/m<sup>2</sup> standard</b>					
100, 300, 600, 900 g/m <sup>2</sup> also available	4.13	6.00	5.00	4.50	4.00

<b>Combination Mat</b> 600:300 g/m <sup>2</sup>	8.00	9.50	8.25	7.00	6.00
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<b>Chopped Strands</b> – 6mm standard 3mm, 4.5mm and 13mm also available		8.60	6.50	5.50	5.00
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<b>Chopper Gun Rovings</b> c. 20kg cheese					4.50 / kg
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---- per m<sup>2</sup> ---

	< 10 mtr	> 10 mtr	25m+	
<b>Surfboard Cloth</b> 200 g/m <sup>2</sup> woven roving	6.00	4.50	4.00	
1m <sup>2</sup>	1kg	<10kgs	>10kgs	Full roll
<b>Woven Roving</b> 280, 600, 800 g/m <sup>2</sup> available	6.00	9.00	8.50	5.50

<b>Non Woven Core Material</b> Various thicknesses:				
1mm	7.50	4.95		
2mm	8.50	5.35		
3mm	10.00	6.50		
4mm	13.00	8.25		
5mm	15.00	10.00		

<b>Woven Glassfibre Tape</b>			
	<u>Per mtr</u>	<u>50m roll</u>	<u>(per mtr)</u>
Various widths: 1" (25mm)	0.35	11.50	(.23/mtr)
1.5" (40mm)	0.45	13.00	(.26/mtr)
2" (50mm)	0.55	16.50	(.33/mtr)
3" (75mm)	0.70	24.00	(.48/mtr)
4" (100mm)	0.85	30.00	(.60/mtr)
6" (150mm)	0.95	38.00	(.76/mtr)

<b>Surface Tissue</b>	<u>Per mtr.</u>	<u>Full Roll</u>	
	2.50	1.00 / mtr	



## Solvents and Additives

### **MEKP Catalyst – Hardener for Polyesters**

	25gm:	2.50	500gm:	12.50
	50gm:	3.30	1kg:	18.00
	100gm:	4.15	2.5kg:	25.00
			5kg:	35.00

### **Acetone Solvent**

	500 ml:	5.00	2.5 ltr:	11.50
	1 ltr:	7.50	5 ltr:	16.10
			25 ltr:	65.00

### **Cobalt Accelerator**

		<u>1% Solution</u>		<u>10% Solution</u>	
	500gm:	8.00	100 gm:	5.00	
	1 kg:	15.00	500 gm:	12.50	
	5 kg:	40.00	1 kg:	22.50	

### **Wax Additive**

	500 gm:	8.50	1 kg:	11.50
			4 kg:	30.00

## Polyester Colour Pastes

<u>Colour</u>	<u>0.5kg</u>	<u>1 kg</u>
Grey	7.50	12.30
White	6.25	10.00
Black	5.50	8.95
Blue	10.50	16.50
Red	13.75	21.00
Green	11.25	18.00
Yellow	10.00	16.00
Brown	12.50	19.00

A wide range of colours are available ex. stock.

BS, RAL and other standard colours can be mixed on request. Minimum charge for mixed colours, €30

## Maintenance Products

<u>Product</u>	<u>Size</u>	<u>€</u>
Farecla Gel Coat Restorer & Wax	500ml	16.53
Farecla Ultimate UV Wax	500ml	15.33
Plastic Padding Marine Filler	130ml	7.25
Plastic Padding Marine Filler	560ml	18.00
Plastic Padding Gel Coat Filler	165g	10.00
Glass fibre kit		10.00
Farecla G10 Compound	1 litre	26.50

# Laminating Tools

## Laminating Brushes

	1" – 25mm	Each:	0.90	Per dozen:	7.80	(0.65 ea)
	2" - 50mm	"	1.45	"	12.00	(1.00 ea.)
	3" - 75mm	"	1.85	"	17.40	(1.45 ea.)
	4" - 100mm	"	2.55	"	25.80	(2.15 ea.)

## Paddle Rollers

		<u>Complete</u>	<u>Refill</u>		
	2" - 50mm	Each:	5.50		3.00
	3 1/2"	"	5.70		3.20
	5"	"	5.80		3.30
	6"	"	6.00		3.50

## Simulated Lambswool Rollers (For resin application)

	6"	Each	5.50	3.00ea	Per dozen 2.60ea
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## Simulated Mohair Rollers (For gelcoat and flowcoat)

	6"	Each	5.50	3.25	Per dozen 2.80
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Replacement Handles for all Rollers :			2.50
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## Spiral Bristle Rollers

		<u>Complete</u>	<u>Refills</u>		
	2"	Each.:	17.50		11.00
	4"	"	19.00		12.50
	6"	"	22.30		15.80
Replacement Handles :			6.50		

## Corner Rollers

Each: 15.00
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## Dispensing Equipment

<b>Mixing buckets &amp; Containers</b>		
	<u>Plastic Pail</u>	<u>Steel Can</u>
	€ per unit	
500 ml:	0.85	
1 ltr:	1.00	
1.5 ltr:	1.30	
2.5 ltr:	1.50	
5 ltr:	2.30	
10 ltr:	3.70	
25 ltr:	6.50	11.50

<b><u>Dispensing Bottles</u></b>			
	0-15 ml:	10.90	
	0 – 80ml:	13.50	
<b><u>Taps &amp; Cocks</u></b>			
	2" steel:	40.00	Each
	¾" brass:	18.50	"
	¾" plastic:	2.50	"
<b><u>Plastic Syringes</u></b>			
	20 ml:	1.50	each
<b><u>Paper Cups</u></b>		0.16c	

## Release Systems

<b><u>P.V.A. Release Agent</u></b>			
	500 ml	7.00	
	5L	30.00	
<b><u>Honeywax</u></b>			
	Per 14 oz. Tin:	15.00	Box 12 tins 144.00
<b><u>APW Release</u></b>			
	Per 500 gram tin:	20.00	

## Adhesive Tapes

<b><u>Hystik 810 Masking Tape</u></b>			
48mm x 50mtr:	2.75 per roll	5 + rolls:	2.50 per roll
24mm x 50mtr:	1.50 per roll	9 + rolls:	1.20 per roll

## Sanding and Polishing

<b><u>SIA Sand Paper</u></b>			
P40 - P1200	0.70 / sheet	15.00 / quire (25)	
<b><u>Sanding Disks</u></b>			
	1.50 each		
<b><u>Rubbing Compound</u></b>			
	Durabuild Grades 500, 1000, 2000, 3000		
	per kg: 12.00	5 kg pail:	55.00
	Farecla G10	Extra fine liquid rubbing compound	26.50
<b><u>Handy Cloths</u></b>			
	Per 5kg box: 24.60		
<b><u>Tackrags</u></b>		<b><u>Mutton Cloth</u></b>	
Per box:	7.00	1kg roll	9.30
<b><u>Polishing System</u></b>			
Velcro Backing Plate	30.00	Mohair Polishing Pad	13.50
Farecla G-Mop	15.14	Lambswool Buffing Pad	22.37

## Pattern Making

<b><u>Klean Clay Modelling Putty</u></b>		
1 lb block: 6.00	5 lb box:	25.00
<b><u>UPOL Body Filler</u></b>		
3 kg tin: 30.00		
<b><u>Plastic Spreader for Body Filler</u></b>	1.50 each	10.00 / per 10

## Durabuild Product Range

	US Gallon		Per kg	
<b><u>Grey Surface Primer</u></b>	86.00		25.00	
<b><u>Black Hi Gloss</u></b>	115.00		35.00	
<b><u>High Gloss Putty</u></b>	Quart:	38.00		
<b><u>Hi Heat Resistant Putty</u></b>	1.5kg tin:	38.00		
<b><u>Durabuild Thinners</u></b>	5 ltr:	40.00		
	1 ltr:	12.00		

## Filler Powders

<b><u>Fillite</u></b>	20 kg bag:	25.00
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<b><u>BLR2 Calcium Carbonate</u></b>	25 kg bag:	22.50
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<b><u>Cabosil (Thixo. Additive)</u></b>	50 gm:	6.00	1.25 kg:	30.00
	125 gm:	14.00	2.5 kg:	60.00
	500 gm:	18.00	5 kg:	110.00
			10 kg:	155.00

<b><u>Glass Bubbles ( Lt wt. Filler)</u></b>	100 gm:	9.00	2.5 kg:	65.00
	500 gm:	25.00	5 kg:	100.00
	1 kg:	40.00	10 kg:	185.00

<b><u>Metal Powders</u></b>	0.5kg	1kg	2.5kg	5kg
Bronze	14.00	24.80	61.50	113.00

## Tools & Ancillaries

### **CSM Wheel Cutter**

(Long Life Titanium blade)	22.50	Each
Replacement Blade	7.50	Each

### **Wooden Handled Trimming Knife**

	6.50	Each
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### **Nylon Wedges**

4"	5.00	Each
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### **Mixing Sticks**

6":	5.00 / 100	
12":	3.00 / 10	

### **Roof Trims**

Raised edge Trim	28.92	Per 3m length
Fascia Drip Trim	28.92	Per 3m length
Fillet Trim	28.92	Per 3m length
Flat Flash Trim	9.64	Per metre
Roofing plywood – 8 x 4 x 18mm WBP with 900g/m <sup>2</sup> glassfibre sheating	79.00	Per sheet

# Health & Safety

## Protective Clothing

### Tyvek Disposable Overalls

Per Suit:	7.50	Pack 25:	130.00
		(6.00 each)	

### Disposable Latex Glove (100/box)

Per box:	8.50	10 boxes:	70.00
		(7.00 each)	

### Household-type Gloves

Per pair:	0.80	Pack 12:	7.20
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### Heavy duty Gloves

Per pair	2.00	Pack 10:	17.10
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### Chrome Rigger Gloves

Per pair:	1.20	10 Pairs:	1.00/pair.
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### PVC Apron

Each:	10.50
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### Safety Glasses

Per pair:	4.50
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### Takleen Hand Cleaner

1 ltr pail:	12.00
5 ltr pail:	41.65

## Respiratory Equipment

### 3M 4251 Mask

(High Quality, disposable, dust / fume mask)	Each:	19.00
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### Puramask 4251

(Disposable paper dust mask)	Each:	3.00
	Box 20:	50.00

### 3M 6900 Mask

(High quality, full face mask providing protection against respiratory hazards plus eye and face protection. Filters not included)	Each	98.00
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5925 particulate filter	Pair:	3.65
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501 Retainer for use with above filter	Pair:	4.62
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6055 Series organic vapour filters	Pair:	15.50
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## Fibrocem

Per 25kg bag:	38.50	10 bags or more:	35.00 ea.
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## Primers

### G4 Dampseal

500 gm: 12.50	2.5 kg: 50.00
1kg: 22.50	5kg: 75.00

### Microseal T20

500 gm: 12.50	2.5 kg: 37.50
1 kg: 22.50	4 kg: 68.00

## Polyurethane Foam

(50:50 mix by volume) Free rise core density: 42 – 46 kgm<sup>3</sup>

<u>Kit Wt</u> (kgs)	<u>Iso 174</u>	<u>Res DP6329W</u>	<u>Kit Price</u>	<u>€ / kg</u>
52.5	27.5	25	262.50	5.00
10.5	5.5	5	68.25	6.50
5.25	2.75	2.5	40.00	7.62
2.1	1.1	1	25.00	11.90

## Flexible Moulding Compounds

### Latex Rubber

(0.8kg)1 ltr: 13.50	(4kg)5 ltr: 39.00
(2 kg)2.5 ltr: 24.00	(20kg) 25 ltr.: 128.00

### Latex Thickener (c. 10% addition rate)

100ml: 5.00	500 ml: 16.00
250 ml: 8.00	1LTR 24.00

### Gelflex Meltable Vinyl

per kg, less than 10 kg:	8.00
25 kg slab:	165.00

### Moldsil Silicone Rubber

<u>Standard Grade</u>		<u>Soft Grade</u>	
1.1 kg kit:	40.00	1.1 kg kit:	45.00
5.5kg kit:	135.00	5.5kg kit:	155.00
22 kg kit:	490.00	22 kg kit:	510.00

### Esquim Silicone Rubber

1 kg kit:	25.00
Available for various purposes – please speak to us about your requirements	5 kg kit: 20.00 /kg
	25 kg kit: 15.00/kg

### Thixotropic Additive (c. 5% addition rate)

100 gm	9.50
500 gm	31.50



Listed below are stock items. All other Smooth-On products available to order.  
 For more information on Smooth-On products see [www.smooth-on.com](http://www.smooth-on.com)  
 Various literature and DVD's available – contact us for information.

<b>Brush On 40</b>				<b>PMC 121-30/50</b>			
10 US gal:		€ 700				€445	
2 US gal:		€190				€165	
Trial (2 pints)		€ 50				€40	
<b>Body Double</b>							
Trial (2 pints)						€60.00	
Starter kit (fast set)	Includes 1 x 400ml cartridge of 'fast set' silicone/2 x static mixing tubes/1 x 400ml manual dispensing gun/1 x 100g Body Double release cream/ 2 x 4" x 5 yds plaster bandage rolls					€130.00	
Starter kit (standard set)	Includes 1 x .45 trial unit of Body Double 'standard set'/ 1 x 1oz. Body Double Release cream/ 1 x 4" x 5 yds plaster bandage roll/2 x tongue depressors (mixing sticks)/ 2 x 2oz. Measuring cups/ 1 x 10oz mixing cup					€80.00	
<b>Polyurethane Liquid Plastics</b>							
<b>Smooth Cast 300/320/325</b>				<b>Crystal Clear 200/202/204</b>			
2 pint trial kit:		€30.00		2 pint trial kit:		€ 40.00	
2 US gal kit:		€150.00		2 US gal kit:		€ 245.00	
<b>Smooth Cast 45/60D</b>							
2 pint trial kit		€30.00					
2 US gal kit:		€175.00					
<b>2 part P.U. Modelling Foam</b>							
<b>Foam It! 15</b> – 6.82kg kit:		€145.00		Rigid foam			
<b>Flex Foam It!V</b> – 7.09kg kit:		€145.00		Flexible foam			
<b>Foam It! 3</b> – 6.8kg kit		€145.00		Rigid foam			
<b>Foam It! 5</b> – 6.8kg kit		€145.00		Rigid foam			
<b>Alja-Safe</b> Crystalline Silica-Free Alginate - Suitable for making temporary moulds of the face, hands and other body parts.			1.45kg		€36.25		
			9.1kg		€160.00		
<b>Miscellaneous Products</b>							
	<b>5litre (2.8kg)</b>	<b>1 litre (700g)</b>	<b>½ litre (350g)</b>	<b>Aerosol</b>			
<b>Super Seal</b>	56.00	20.00	12.00	N/A	<b>Polyurethane pigments</b>		
<b>UMR Release</b>	85.00	24.00	15.00	13.00	Available in blue, purple, yellow, red, orange & black. Suitable for addition to various Smooth-On products.		
<b>In &amp; Out Release</b>		<b>4kg</b>	<b>0.9kg</b>	<b>0.4kg</b>	<b>So Strong Tint:</b>	2 oz.	15.50
		40.00	15.00	10.00	<b>Ignite pigments:</b>	4 oz.	15.50
<b>Kick It Accelerator</b>	<b>500g</b> 20.00	<b>250g</b> 12.00			Fluorescent pigments which can be used with urethane rubber, plastics, foams or silicone rubbers. Will make castings appear brighter in ambient light and appear to 'glow' under UV light. Avail in red, blue, green, orange, pink, yellow and magenta.		
<b>XtendIt</b>		<b>½ oz</b>	<b>3 oz.</b>	14.00			
<b>Silpoxy</b>		7.75	20.25				
<b>Informational products</b>					<b>Silicone pigments</b>		
Introduction to Life Casting DVD		€15		Available in black, brown, white, red, yellow, green, flesh tone and blue			
Introduction to Mold Making & Casting		€15					
How to Make a Brush On Mold		€15					
How to Make Molds Booklet		€3					
					4oz.	€17.50	



# JESMONITE



Kit Price. per kg

<b>AC100</b>	<u>Kit Wt</u>	<u>Powder - 3 parts by wt.</u>	<u>Liquid - 1 part by wt.</u>	(€)	€
P-75,L-25	100	75 (3 x 25ltr pail)	25 (25l drum)	325.00	3.25
P-25,L-8.5	33.5	25 (25kg pail)	8.5 (2 x 5ltr drum)	125.00	3.75
P-9,L-3	12	9 (10ltr pail)	3 (1 x 5ltr drum)	50.00	4.00
P-3,L-1	4	3 (2.5ltr pail)	1 (1 x 1ltr bottle)	25.00	6.25

<b>AC200</b>	<u>Kit Wt</u>	<u>Powder - 2 parts by wt.</u>	<u>Liquid - 1 part by wt.</u>		
P-50,L-25	75	50 (2 x 25ltr pail)	25 (25l drum)	280.00	3.73
P-25,L-12.5	37.5	25 (25kg pail)	12.5 (3 x 5ltr drum)	155.00	4.13
P-8,L-4	12	8 (10ltr pail)	4 (1 x 5ltr drum)	65.00	5.42
P-2,L-1	3	2 (2.5ltr pail)	1 (1 x 1ltr bottle)	23.00	7.67

<b>Multicast</b>	<u>Kit Wt</u>	<u>Powder - 7 parts by wt</u>	<u>Liquid - 3 parts by wt.</u>		
	350	250 (10 bags)	100 (100l drum)	770.00	2.20

<b>High Shear Mixing Blades</b>			
	Large	50.00	Small 11.5

<b>Pigments</b>			
	<u>1kg</u>	<u>500gm</u>	<u>250gm</u>
Black	16.80	10.50	6.00
Coade, Terracotta	21.60	13.00	8.00
Blue, Brt Red, Brt Yellow	28.30	17.50	11.00
Green	30.00	19.50	12.00
Oxide. Red, Yellow	16.80	10.50	6.00

<b>Additives</b>			
Thixotropic Additive		16.00	10.50 6.00
Jesmonite retarder		10.00	7.00 5.00
Sealer	5kg:	75.00	2.5kgs : 45.00
		1kg:	18.00

<b>Reinforcing Fibre</b>			
Quadraxial 160g/m <sup>2</sup>	25 m <sup>2</sup>	125.00	(5.00/m <sup>2</sup> )
	5m <sup>2</sup>	30.00	6.00/m <sup>2</sup> 1 m <sup>2</sup> : 8.00
Chopped Strands	1kg	12.00	
	20kg	9.00/kg	

<b>Stone Fillers</b>			
	25kg bag:		per kg:
Yellow Sandstone	35.00		2.60
Silver grey granite	42.00		3.30
White marble	35.00		2.60

## Epoxy Resins

<b><u>SP106 – Multi-purpose epoxy resin</u></b>		
<b>1 kg kit</b>	0.85 kg resin/0.15kg hardener	30.12
<b>3.02 kg kit</b>	2.56kg resin/0.46 kg hardener	71.38
<b>11.8 kg kit</b>	10 kg resin/1.8kg hardener	262.81
<b>23.6 kg kit</b>	20 kg resin/3.6 kg hardener	406.88
<b><u>SP115 Surfboard Resin</u></b>		
	5kg 1 kg	152.41 49.30
<b><u>SP320 High Performance Multipurpose</u></b>		
Versatile, high performance, all purpose epoxy system. Particularly suitable for use as a clear coating. Add adhesive powders for an adhesive.	1kg	48.99
	4kg	155.90
<b><u>SP Handipack</u></b>		
Multipurpose resin c/w pump	375 ml	24.53
<b><u>SP Ancillary kit</u></b>		
Filler powders etc. suitable for handipack & 1 kg kit		8.80
<b><u>Mini pump kit</u></b>		
Used for decanting from 1 kg kits		16.35
<b><u>Maxi pump</u></b>		
Available in various sizes for the larger kits	3 kg	26.10
	11.8 kg	30.50
	23.6 kg	30.50
<b><u>Solvent A</u></b>		
Surface degreaser (fast epoxy solvent)	1 litre	13.26
<b><u>Solvent B</u></b>		
Tool cleaner (standard epoxy solvent)	1 litre	13.26
<b><u>Carbon Fabric</u></b>		
	Per metre	55.00
<b><u>Microfibres</u></b>		
Fine wood cellulose fibres used to make strong adhesives.	0.15kg	8.00
	0.5kg	13.00
	5kg	70.00
<b><u>Microballoons</u></b>		
Hollow, low density resin spheres which displace the resin and offer a lightweight, easy to sand glue.	0.1kg	13.00
	0.25kg	32.00
	0.5kg	50.00
	5kg	356.00
<b><u>Glass Bubbles</u></b>		
Hollow, white spheres which are physically hard and produce a very waterproof filler mix ideal for use below the waterline	0.15kg	15.00
	0.25kg	25.00
	0.5kg	34.00
	5kg	189.00
<b><u>Colloidal Silica (Cabosil)</u></b>		
Fine powder which can be added to existing filler mixes to reduce 'sag' and improve handling characteristics		For pricing please see 'Cabosil' on page 8

## Blakes Paints

<p style="text-align: center;"><b><u>Tiger Xtra</u></b></p> <p>High strength antifouling for sail and powerboat, giving extra performance and better coverage in all conditions.</p>	<p style="text-align: center;"><b><u>Coverage</u></b></p> <p>13.5m<sup>2</sup> per litre</p>	<p style="text-align: center;"><b><u>Size</u></b></p> <p>750ml</p>	42.03
		<p>2.5 litres</p>	99.92
<p style="text-align: center;"><b><u>Polygloss</u></b></p> <p>High performance two pack polyurethane top coat for a hard, long lasting finish</p>	<p style="text-align: center;"><b><u>Coverage</u></b></p> <p>15.5m<sup>2</sup> per litre</p>	<p>750ml</p>	43.35
		<p>2.25 litres – in white only</p>	115.32
<p style="text-align: center;"><b><u>EPU - Epoxy Primer Undercoat</u></b></p> <p>High build two pack epoxy primer and undercoat for use under topcoats</p>	<p style="text-align: center;"><b><u>Coverage</u></b></p> <p>8.5m<sup>2</sup> per litre</p>	<p>750ml</p>	34.53
		<p>2.25 litres</p>	87.17
<p style="text-align: center;"><b><u>Multicoat</u></b></p> <p>High opacity satin topcoat and primer for all area's, including decks, bilges &amp; lockers. Ideal for all areas above the waterline where a semi-gloss durable topcoat is required. Also can be used as a complete coating system onto new or bare</p>	<p style="text-align: center;"><b><u>Coverage</u></b></p> <p>11m<sup>2</sup> per litre</p>	<p>750ml</p>	17.04
		<p>2.5 litres</p>	51.10
<p style="text-align: center;"><b><u>Diamond Varnish</u></b></p> <p>Two component polyurethane varnish, extremely durable for the ultimate finish.</p>	<p style="text-align: center;"><b><u>Coverage</u></b></p> <p>12m<sup>2</sup></p>	<p>750ml</p>	36.78
<p style="text-align: center;"><b><u>Thinners</u></b></p> <p><b><u>No 3</u></b> Thinners for Antifoulings <b><u>No 6</u></b> Spraying thinners for polygloss</p>		<p>750ml</p>	9.43
		<p>5 litres</p>	55.80
		<p>750ml</p>	14.09
		<p>5 litres</p>	83.71
<p style="text-align: center;"><b><u>Marine Undercoat</u></b></p>		<p>2.5 litres</p>	43.54

# Quantities and kit weights for GRP

To calculate the quantities of glassfibre, resin, flowcoat, and catalyst, the following method should be used:

1. Calculate the total area in m<sup>2</sup> of glassfibre required for the repair, allowing for overlaps, extra layers etc. 1 m<sup>2</sup> = approx. 10 ft<sup>2</sup>
2. From the area required, the weight of fibreglass can be calculated, depending on the grade of material to be used:  
CSM450 = 450g/m<sup>2</sup> i.e. 1 m<sup>2</sup> of fibreglass weighs 450gms  
CSM600 = 600g/m<sup>2</sup> i.e. 1 m<sup>2</sup> of fibreglass weighs 600gms
3. The ratio of resin: fibreglass = 2.5: 1  
i.e. 1kg of fibreglass requires approx. 2.5 kgs of resin.
4. Flowcoat will give a coverage of approx.0.5 - 0.75kg/m<sup>2</sup>  
i.e. 1 kg of flowcoat will cover approx. 1.5m<sup>2</sup> to 2m<sup>2</sup>
5. Catalyst should be added at between 1.0 and 4.0% by weight depending on ambient conditions and cure time required. The standard addition rate is 2%. (= 20gm catalyst per kg of resin.)

This ratio applies to all polyester resins, gelcoats, flowcoats etc. unless otherwise specified. Too much or too little catalyst will inhibit cure, while gel time is adversely affected by high humidity and low temperature.

Below are some suggested kit sizes of suited resin/fibreglass quantities, with acetone for cleaning and brushes etc. for application.

CSM450 (450gm/m<sup>2</sup>) is the standard grade of fibreglass for general repairs.

	<u>Kit A</u>	<u>Kit B</u>	<u>Kit C</u>	<u>Kit D</u>	<u>Kit E</u>
<b>Coverage:</b>	1m <sup>2</sup>	2m <sup>2</sup>	2m <sup>2</sup>	4m <sup>2</sup>	10m <sup>2</sup>
<b>No of layers:</b>	1	1	2	2	2
<b>Resin</b>	1kg	2.5kg	5kg	2 x 5kg	25kg
<b>Fibreglass</b>	0.5kg	1kg	2kg	4kg	10kg
<b>Flowcoat</b>	-	-	1kg	2.5kg	5kg
<b>Catalyst</b>	25g	50g	100 & 25 g	2 x 100 & 50g	500 & 100g
<b>Acetone</b>	250ml	250ml	500ml	1 litre	2.5 litre
<b>2" brushes</b>	1	1	1	1	2
<b>3" brushes</b>	-	-	1	2	3
<b>3½" Paddle Roller</b>	-	-	1	1	-
<b>6" Paddle Roller</b>	-	-	-	-	1
<b>Latex gloves</b>	3 pairs	5 pairs	-	-	-
<b>Marigold gloves</b>	-	-	3 pairs	5 pairs	12 pairs
<b>6" Lambswool roller</b>	-	-	-	-	1
<b>Disposable overall</b>	-	-	-	-	1
<b>Mixing cups</b>	5	10	-	-	-
<b>5kg mixing pail</b>	-	-	2	3	5
<b>PRICE (incl. VAT):</b>	<b>€35</b>	<b>€50</b>	<b>€110</b>	<b>€190</b>	<b>€310</b>