



SAFETY DATA SHEET

SDS No. 1123A-IRL

according to Regulation (EC)

No. 1907/2006 as amended

Version 1 Revision Date 11/20/2017

Section 1 - Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Trade Name: XTC-3D® Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Formulated Epoxy Resin

Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:

Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062
Telephone: Phone (610) 252-5800

E-mail address of person responsible for the SDS: Visit our website at www.smooth-on.com or email sds@smooth-on.com

1.4 Emergency Contact: Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

National Poisons Information Center (NPIC) in Ireland

Tel: +353 1 8092566, email: npicdublin@beaumont.ie, website: www.poisons.ie

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

Classification (REGULATION (EC) No 1272/2008) as amended

H315 Skin irritation – Category 2
H317 Skin sensitization – Category 1
H319 Eye irritation – Category 2

For the full text of the H-Statements mentioned in this Section, see Section 16

2.2 Label elements, including precautionary statements

Labelling (REGULATION (EC) No 1272/2008) as amended



Pictogram(s):

Signal word: Warning

Health Hazards:

H315 Causes skin irritation
H317 May cause an allergic skin reaction
H319 Causes serious eye irritation

Precautionary statement(s):

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
 P337 + P313 If eye irritation persists: Get medical advice/attention.
 P362 + P364 Take off contaminated clothing and wash it before reuse.
 P501 Dispose of contents/container according to local, state and federal laws.

Supplemental Hazard Statement

None

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Section 3 - Composition / Information on Ingredients

3.1 Substances/Mixtures

Hazardous ingredients according to Regulation (EC) No 1272/2008

Chemical name	Classification	Concentration
Propane, 2,z-bislp-(z,3-epoxypropoxy)phenyll-, polymers		
CAS-No. 25085-99-8	Skin Irrit. 2; Skin Sens. 1; Eye Irrit. 2; H315, H317, H319	80 – 90%
Benzyl Alcohol		
CAS-No. 100-51-6 EC-No. 202-859-9 Index-No. 603-057-00-5	Acute Tox. 4; Eye Irrit. 2; H302, H332, H319	10 – 20%

For the full text of the H-Statements mentioned in this Section, see Section 16.

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact

Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact

In case of skin contact, wash thoroughly with soap and water.

Ingestion

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and specific treatment needed

None known.

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media

Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture

During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolics. Carbon monoxide. Carbon dioxide.

5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Hand protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

The selected protective gloves must satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Skin and body protection

Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Protective measures

Ensure that eye flushing systems and safety showers are located close to the working place.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties:

Appearance:	Viscous liquid	Vapor pressure:	No data
Odor:	Mild	Vapor density (Air=1):	No data
Odor threshold:	No data	Relative density:	No data
pH:	No data	Solubility in water:	Insoluble
Melting / freezing point:	No data	Partition coefficient (n-octanol/water):	No data
Low / high boiling point:	No data	Auto-ignition temperature:	No data
Flash Point:	>150°C	Decomposition temperature:	No data
Evaporation rate:	No data	Viscosity:	5,000 – 20,000 centipoise
Flammability (solid, gas):	No data	Explosive properties:	No data
Upper/lower flammability or explosive limits:	No data	Specific Gravity (H₂O=1, at 4 °C):	1.0 - 1.2

Section 10 - Stability and Reactivity

10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong bases and acids.

10.6 Hazardous decomposition products

Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

Section 11- Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. 1D50, Rat, >15,000 mg/kg

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

1D50, Rabbit, 23,000 mg/kg

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. Vapor from heated material, mist or aerosols may cause respiratory irritation.
The LC50 has not been determined.

Skin Corrosion/Irritation

Prolonged contact may cause skin irritation with local redness.
Repeated contact may cause skin irritation with local redness.

Serious Eye Damage/Irritation

May cause eye irritation.
Corneal injury is unlikely.

Respiratory/Skin Sensitization

For similar material(s):
Has caused allergic skin reactions in humans.
Has demonstrated the potential for contact allergy in mice.

For respiratory sensitization:
No relevant data found.

Germ Cell Mutagenicity

No data available

Carcinogenicity

No component of this product at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, NTP, or OSHA.

Reproductive Toxicity

No data available

Specific Target Organ Toxicity – Single Exposure

No data available

Specific Target Organ Toxicity – Repeated Exposure

Except for skin sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects.

Aspiration Hazard

No data available

Potential Health Effects – Miscellaneous

No data available

Section 12 - Ecological Information**12.1 Toxicity****Acute toxicity to fish**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 1.8 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Scenedesmus capricornutum (fresh water algae), static test, 72 Hour, Growth rate inhibition, 11 mg/l

Toxicity to bacteria

1C50, Bacteria, 1B Hour, Respiration rates. , > 42.6 mg/l

Chronic aquatic toxicity

Chronic toxicity to aquatic invertebrates

MATC (Maximum Acceptable Toxicant Level), Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 0.55 mg/l

12.2 Persistence and Degradability

Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions. 10-day Window: Not applicable

Biodegradation: 12 %

Exposure time: 28 d

Method: OECD Test Guideline 3028 or Equivalent

Theoretical Oxygen Demand: 2.35 mg/mg Estimated.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 1.92 Hour

Method: Estimated.

12.3 Bioaccumulative Potential

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n octanol/water(log Pow): 3.242 at 25 °C Estimated.

12.4 Mobility in Soil

Potential for mobility in soil is low (Koc between 500 and 2000). Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process. Partition coefficient(Koc): 1800 - 4400 Estimated.

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other Adverse Effects

No data available

Abbreviations and acronyms

ATE - Acute Toxicity Estimate; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006; EINECS - European Inventory of Existing Commercial Chemical Substances
ELINCS - European List of Notified Chemical Substances; CAS# - Chemical Abstract Service number; PPE - Personal Protection Equipment; Kow - octanol-water partition coefficient; DNEL - Derived No Effect Level; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); NOEC - No Observed Effect Concentration; PNEC - Predicted No Effect Concentration; RMM - Risk Management Measure; OEL - Occupational Exposure Limit; PBT - Persistent, Bioaccumulative and Toxic; vPvB - Very Persistent and Very Bioaccumulative; STOT - Specific Target Organ Toxicity; CSA - Chemical Safety Assessment; EN - European Standard; UN - United Nations; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; WGK - Water Hazard Class

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.



SAFETY DATA SHEET

SDS No. 1123B

according to Regulation (EC)

No. 1907/2006 as amended

Version 1 Revision Date 11/20/2017

Section 1 - Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Trade Name: XTC-3D® Epoxy Coating Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

General Use: Curing Agent, Epoxy Coating

Restrictions on Use: None known

1.3 Details of the supplier of the safety data sheet:

Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062

Telephone: Phone (610) 252-5800

E-mail address of person responsible for the SDS: Visit our website at www.smooth-on.com or email sds@smooth-on.com

1.4 Emergency Contact: Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

National Poisons Information Center (NPIC) in Ireland

Tel: +353 1 8092566, email: npicdublin@beaumont.ie, website: www.poisons.ie

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture:

Classification (REGULATION (EC) No 1272/2008) as amended

H314 Skin Corrosion – Category 1B
H317 Skin Sensitization – Category 1
H318 Serious Eye Damage - Category 1
H361fd Toxic to reproduction – Category 2
H400 Acute Aquatic Toxicity – Category 1
H410 Chronic Aquatic Toxicity – Category 1

For the full text of the H-Statements mentioned in this Section, see Section 16

2.2 Label elements, including precautionary statements

Labelling (REGULATION (EC) No 1272/2008) as amended



Pictogram(s):

Signal word: Danger

Health Hazards

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

Environmental Hazards

H400 Very toxic to aquatic life
 H410 Very toxic to aquatic life with long lasting effects

Precautionary Statements

P264 Wash with soap and water thoroughly after handling.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER or doctor/physician.
 P391 Collect spillage.

Supplemental Hazard Statement

EUH071 Corrosive to the respiratory tract.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Section 3 - Composition / Information on Ingredients**3.1 Substances/Mixtures****Hazardous ingredients according to Regulation (EC) No 1272/2008**

Chemical name	Classification	Concentration
Parateriarybutylphenol		
CAS-No. 98-54-4 EC-No. 202-679-0 Index-No. 604-090-00-8	Skin Irrit. 2; Ser. Eye Dam. 1; Reprod. Tox. 2; Chronic Aquat. 2; H315, H361f, H411	<50%
Trimethylhexamethylenediamine		
CAS-No. 25620-58-0 EC-No. 247-134-8	Acute Tox. Oral 4; Skin Corr. 1B; Skin Sens. 1; Chronic Aquat. 3; H302, H314, H317, H412	25% - 35%
1,3-Benzenemethaneamine		
CAS-No. 1477-55-0 EC-No. 216-032-5	Acute Tox. Oral 4; Acute Tox. Inhal. 4; Skin Corr. 1B; Skin Sens. 1; Chronic Aquat. 3; H302, H314, H317, H412	10% - 30%
4-Nonylphenol, branched		
CAS-No. 84852-15-3 EC-No. 284-325-5 Index-No. 601-053-00-8	Acute Tox. Oral 4; Skin Corr. 1B; Reprod. Tox. 2; Acute Aquat. 1; Chronic Aquat. 3; H302, H314, H361fd, H400, H410; Chronic Env. 3; H302, H314, H361fd, H410, H410	0.1% - 5%

For the full text of the H-Statements mentioned in this Section, see Section 16.

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact

Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact

In case of skin contact, wash thoroughly with soap and water.

Ingestion

Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and specific treatment needed

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media

Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture

None known.

5.3 Advice for firefighters

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

6.2 Environmental precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Put on appropriate protective gear including approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Control parameters:

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

None defined.

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

None defined.

8.2 Exposure controls

Engineering measures

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Hand protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices.

Wash and dry hands.

The selected protective gloves must satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Skin and body protection

Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Protective measures

Ensure that eye flushing systems and safety showers are located close to the working place.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties:

Appearance:	Amber liquid	Vapor pressure:	<10.3 mmHg @ 20 °F
Odor:	Mild fishy odor	Vapor density (Air=1):	>1
Odor threshold:	No data	Relative density:	No data
pH:	No data	Solubility in water:	<0.1 g/l
Melting / freezing point:	No data	Partition coefficient (n-octanol/water):	No data
Low / high boiling point:	260°C	Auto-ignition temperature:	No data
Flash Point:	150°C	Decomposition temperature:	No data
Evaporation rate:	No data	Viscosity:	10 centipoise
Flammability (solid, gas):	No data	Explosive properties:	No data
Upper/lower flammability or explosive limits:	No data	Specific Gravity (H2O=1, at 4 °C):	0.98

Section 10 - Stability and Reactivity

10.1 Reactivity

No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability

These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerization cannot occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong bases and acids.

10.6 Hazardous decomposition products

Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information
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11.1 Information on toxicological effects:**Acute Toxicity**

Oral LD50 (rat):	1,750 mg/kg
Dermal LD50 (rabbit):	>2,000 mg/kg (rabbit, estimated)
Inhalation:	No data available

Skin Corrosion/Irritation

Corrosive to skin, causes burns

Serious Eye Damage/Irritation

Corrosive to eyes, causes burns. Corneal edema may give rise to a perception of "blue haze" or fog" around lights. The effect is temporary and has no know residual effect.

Respiratory/Skin Sensitization

Harmful if inhaled and may cause delayed lung injury. Can cause respiratory tract burns. Risk of serious damage to the lungs (by inhalation). May cause nose, throat, and lung irritation.

Germ Cell Mutagenicity

The product or a component may be mutagenic, the data is inconclusive.

Carcinogenicity

No component of this product at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, NTP, ACGIH or OSHA.

Reproductive Toxicity

No data available

Specific Target Organ Toxicity – Single Exposure

No data available

Specific Target Organ Toxicity – Repeated Exposure

No data available

Aspiration Hazard

No data available

Potential Health Effects – Miscellaneous

May cause central nervous system effects such as headache, nausea, dizziness, confusion, breathing difficulties.

Section 12 - Ecological Information

12.1 Toxicity

Toxicity to fish

Components

Nonyl phenol	LC50 (96 h): 0.128 mg/l	fathead minnow (Pimephales promelas)
Trimethylhexamethylenediamine	LC50 (48 h): 172 mg/l	golden orf (Leuciscus idus)

Toxicity to Daphnia

Components

Nonyl phenol	EC50 (48 h): 0.0848 mg/l	Daphnia
Nonyl phenol	EC50 (48 h): 0.19 mg/l	Daphnia
Trimethylhexamethylenediamine	EC50 (24 h): 31.5 mg/l	Daphnia magna

Toxicity to algae

Components

1,3-benzenemethanamine	EC50 (72 h): 12 mg/l	Scenedesmus subspicatus
Trimethylhexamethylenediamine	EC50 (72 h): 29.5 mg/l	Desmodesmus subspicatus

12.2 Persistence and Degradability

No data available

12.3 Bioaccumulative Potential

No data available

12.4 Mobility in Soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other Adverse Effects

No data available

Section 13 - Disposal Considerations

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging

Dispose of as unused product.

Section 14 - Transport Information

14.1 UN number

ADR/RID: - 2735

IMDG: - 2735

IATA: - 2735

ELINCS - European List of Notified Chemical Substances; CAS# - Chemical Abstract Service number; PPE - Personal Protection Equipment; Kow - octanol-water partition coefficient; DNEL - Derived No Effect Level; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); NOEC - No Observed Effect Concentration; PNEC - Predicted No Effect Concentration; RMM - Risk Management Measure; OEL - Occupational Exposure Limit; PBT - Persistent, Bioaccumulative and Toxic; vPvB - Very Persistent and Very Bioaccumulative; STOT - Specific Target Organ Toxicity; CSA - Chemical Safety Assessment; EN - European Standard; UN - United Nations; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; WGK - Water Hazard Class

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.